Work Ord March 30, 2010	er ID 57208 0 8:16:49 AM									· . · _		<u></u>	Page
Item ID: Revision ID: Item Name:	D412-702-043B 5-Man Fwd Facing Sh	oulder Harne	ss, 3 point		Accept					Setup	Start Stop		
Start Date: Required Date: Reference:		Qty: 2.00 d Qty: 2.00				Cust Item I Customer:	D:					1 1 2 2 1 1 2 1	
Approvals:	Process Plan:	N	Date:	3-30	Tooling: SPC (Y/N):		nte:				Start Stop		
Sequence ID/ Work Center II	Opera D Descri				Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reje Qty		Reject Jumber	Insp.
Draw Nbr	Revision N				Tun Hours	- Trainber		Couc	Qiy	_ 			Stamp
IIN D412-702	Rev E							•					
DC Document Control	DOCUI	MENT CONTR Memo Photocopy			0.00 0.00 PD412-702-043B CHC	5003 BS			494	ron T	36	10/0	3/30
QC Quality Control	QC4- 10	00% Inspect kit Memo	s for completend	ess	0.00	ro/p) ——	. – –	- -	
120					0.00			·		//	1		

Packaging

Packaging

Packaging

Memo

Location:

0.00

Identify and pack for shipping as per PPP D412-702-043B

PPP Rev:_

Dart Aerospace

W/O:			V	ORK ORDER CHANG	ES		- W-W-		7
DATE STEP		PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
······································									
Part No		PAR #:							
Resolution:				Disposition: Q/			QA: N/C Closed:		
NCR:		`	WORK OR	DER NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC Section A	Corrective Action S Initial Action Descriptio Chief Eng Chief Eng		ion B Sign Date			Approval Chief Eng	Approval QC Inspector

Work Order ID 57208

March 30, 2010 8:16:49 AM

Required Date: 05/04/2010



Page 2

Item ID:

D412-702-043B

Accept

Setup Start

Stop



Revision ID:

Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Start Date:

31/03/2010

Operation

Description

Start Oty: 2.00 Rea'd Otv: 2.00

Cust Item ID: Customer:

Reference:

A	nn	rov	alc	

Process Plan:

Date:

Tooling:

Date:

Start Run

QC:

Date:

QC21- Final Inspection - Work Order Release

SPC (Y/N):

Set Up/

Run Hours

Date:

Stop

Sequence ID/ Work Center ID

130

OC

Memo

0.00

Draw Draw Number Rev.

Plan Code

Qty

Reject Accept Oty

Reject Insp. Number Stamp

Quality Control

0.00

W/O:			W	ORK ORDER CHANG	GES				
DATE STEP		PROCEDURE CHANGE				у	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			<u>-</u> -						
Part No:		PAR #:	Fault Cate	gory:	NCR: `	es 1	lo DQA:	Date: _	····
				Disposition:			QA: N/C Closed:		
NCR:		,	WORK ORD	ER NON-CONFORM	IANCE (N	ICR)			
DATE	STEP	Description of NC			ction B Sign &		Verification		Approval
		Section A	Chief Eng	Action Description Chief Eng		Date	Section C	Chief Eng	QC Inspector
									-

March 30, 2010 8:16:53 AM

Work Order ID: 57208

Parent Item:

D412-702-043B

Parent Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Comments:

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

/	AN4-10A 40
4	
	Bolt

Purchased

No

110

Each

114.0000 8.0000



		AL VIENNE HANG ARLANG HAG THAT
7		
1	.Bolt	
_		

Warehouse Location	Lo	e Qty	Loc Code		
Main Warehouse					
ST356		114			
103962		4			
108986		9			
111425		51			MILLYD
113422		50			/-
	110	Each	116.0000	4.0000	_

MN4-44A 2V

Purchased No



7	Bolt

Warehouse	Loc Oty	Loc Code
Location		
Main Warehouse		
ST360	116	
104806	116	

AN960JD416 G V

Purchased

No

110 Each

8.0000

12.0000

M1/3706

	l IIIIIIII IIIIII III IIIIIIIIIIIIIIII			l
, U	1.05114S	10.40	35	

Warehouse	Loc Qty	Loc Code		
Location				
Main Warehouse				

ST357

111279

Dart Aerospace	Ltd
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	•									
W/O:			WC	ORK ORDER CHANG	ES					
DATE STEP		PR	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Cate	gory.	NCR: Yes	No DO	<u> </u>	Date:		
				Fault Category: NC Disposition: QA						
NCR:				ER NON-CONFORMA			<u> </u>			
DATE	STEP	Description of NC Corrective Action			Section B		ation	Approval	Approval	
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		Section C	Chief Eng	QC Inspector	

March 30, 2010 8:16:53 AM

Work Order ID: 57208

D412-702-043B

Parent Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Comments:

Parent Item:

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Date: 31/03/2010

Start Qty: 2.00

Required Date: 05/04/2010

Required Qty: 2.00

AN960JD416L $\sqrt{\varphi}$

Purchased

No

110

Each

649.0000 8.0000

M1/4056

NA6114900 4165

Warehouse	Lo	c Qty	Loc Code		
Location					
Main Warehouse					
ST346		649			
105078		4			
107008		54			
108583		35			
110153		156			
112492		400			
	110	Each	209.0000	24.0000	

CR3212-4-4 J2 Y Cherry Rivet

Purchased No



/J/3/30 @

Warehouse	Loc Oty	Loc Code	
Location			
Main Warehouse			
ST311	209		
111127	37		
111359	172		M1/357

W/O:	WORK ORDER CHANGES									
DATE STEP		PRO	PROCEDURE CHANGE			Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									<u></u>	
Part No		PAR #:								
	Re	esolution:	Disposition	on:	QA: N	VC Clos	sed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCR)	, ,,,,,,,,			
DATE	STEP	Description of NC Section A	Corrective Action Section Initial Action Description			Sign &	Verification		Approval	Approval
		Section A	Chief Eng	Chief Eng		Date	Section	on C	Chief Eng	QC Inspector
									i	
								:		

Picklist Print March 30, 3010 8:16:53 AM Work Order ID: 57208 Parent Item: D412-702-043B Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point Start Date: 31/03/2010 **Required Date: 05/04/2010** Comments: IPP rev A 07.05.10 new issue EC Start Qty: 2.00 Required Qty: 2.00 IPP rev C 07.06.20 changed AN44 4A to AN444A EC IPP Rev:D 07-07-06 As per Rev E JLM IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by: D3542-1 2 4 Manufactured No 110 Each 27.0000 4.0000 Warehouse Loc Qty Loc Code Location Main Warehouse ST245 27 32606 2 47140 15 51309 10 103571-1 34 Manufactured No 110 Each 16.0000 6.0000 Warehouse Loc Qty Loc Code Location Main Warehouse ST245A 16 47141 16 /h/1/20(2) D3571-3 JY Manufactured No 110 Each 12.0000 4.0000

Warehouse Loc Qty Loc Code Location Main Warehouse ST245A 12 47142 12

Page 3 /9

W/O:			W	ORK ORDER CHANG	ES			*****		
DATE	STEP	PRO	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								·		
			-							
Part No	:	PAR #:	Fault Cate	egory:	NCR: Y	es No	DQA:	:	Date: _	
Resolution: Di										
NCR:		V	WORK ORD	ER NON-CONFORMA	NCE (N	CR)				
DATE	STEP	Description of NC	Corrective Action Section				Verification	ition	Approval	Approval
	JILI	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Section C		Section C	Chief Eng	QC Inspector
										-
						İ				

March 30, 2010 8:16:53 AM

Work Order ID: 57208

Parent Item:

D412-702-043B

Warehouse

Location

Parent Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Comments:

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Oty: 2.00

D3578-041	64
H _{Doubler}	***** (***** (***** (***** ***** ***** (***** ***** (***** ***** ***** (***** ***** ***** (***** ***** ***** (***** ***** ***** ***** (******

Manufactured

Manufactured

No

No

110

Each

175.0000 12.0000



₩3610-041 -
Bracket

Loc Qty

Loc Code

37.0000

Main Warehouse ST244A 175

51640 52071

110

67 108

Each

5/640



4.0000

Warehouse	Loc Oty	Loc Code
Location		
Main Warehouse		
ST244A	37	
47144	29	
51650	8	

110 Each

99.0000 4.0000



Manufactured No

Loc Qty

Loc Code

Location

Main Warehouse ST244A

Warehouse

55669

99 99 55669

	-									
W/O:			WC	RK ORDER CHANC	GES					
DATE	STEP	PR	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				,						
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	_ Date: _		
	Resolution: Disposition:									
NCR:			WORK ORDI	R NON-CONFORM	ANCE (NCF	R)			, ,	
DATE	STEP	Description of NC		Corrective Action Section B		Verification		Approval	Approval	
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	Section C	ion C	Chief Eng	QC Inspector
									-	
····										
									•	

Picklist Print March 30, 2010 8:16:53 AM Work Order ID: 57208 Parent Item: D412-702-043B 5-Man Fwd Facing Shoulder Harness, 3 point Parent Item Name: **Start Date:** 31/03/2010 Required Date: 05/04/2010 Comments: IPP rev A 07.05.10 new issue EC Start Qty: 2.00 Required Qty: 2.00 IPP rev C 07.06.20 changed AN44 4A to AN444A EC IPP Rev:D 07-07-06 As per Rev E JLM IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by: D3761-1-041 5× Manufactured No 110 Each 0.3300 10.0000 57201 Warehouse Loc Qty Loc Code Location Main Warehouse ST086 0.33 38270 0.33 112-702-059 Manufactured No 110 Each 2.0000 2.0000 Grommet H1500/ Warehouse Loc Qty Loc Code Location Main Warehouse FG122 2 47538 2 Manufactured 110 Each 1.0000

Harness Assembly

Warehouse

Loc Qty Loc Code Location Main Warehouse ST274 1 55671

March 30, 2010 8:16:53 AM

Work Order ID: 57208

D412-702-043B



Parent Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Comments:

Parent Item:

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Oty: 2.00

Required Otv: 2.00

10412-202-103B

Manufactured

No

110

Each

1.0000

2.0000

42 Harness Assembly

Warehouse Location	Lo	c Oty	Loc Code	
Main Warehouse				
ST274		1		
55672		1		
	110	Each	1.0000	2.0000

Manufactured

Warehouse Loc Otv Loc Code Location

Main Warehouse ST274

55673

110 Each

1.0000

Manufactured

Warehouse

Loc Otv

Loc Code

· Location Main Warehouse ST274 55674

March 30, 2010 8:16:53 AM

Jarness Assembly

March 30, 2010 8:16:53 AM

Page 7 / 9

Work Order ID: 57208

D412-702-043B

Parent Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Comments:

Parent Item:

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Oty: 2.00

Manufactured

Purchased

No

No

110

1.0000

Each

2.0000

B 57207 1x /c/0/4/9

Harness Assembly

Warehouse	<u>Loc</u>	Oty
Location		
Main Warehouse		
ST274		I
55675		1
	110	Each

Loc Code

2,185.000 12.0000

[cu/3/3 o (2)

MS21042L4 6

Warehouse Location	Loc Qty	Loc Code	· ,
Main Warehouse			
ST139	27		
111827	27		
Main Warehouse			
ST300	2158		
102552	6		
104248	6		
110507	184		
113422	954		m113422
114108	1000		
9063	8		

March 30, 2010 8:16:53 AM

Work Order ID: 57208

Parent Item:

D412-702-043B



Parent Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Comments:

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Oty: 2.00

Required Qty: 2.00

MS24693-S274 24

Purchased

No

110

Each

26.0000

Loc Code

4.0000

Purchased

Warehouse Location

Main Warehouse

108560

ST288

26 26 Each

130

Each

Loc Qty

M108563





Purchased

No

No

Loc Oty

110

Loc Code

Location

Warehouse

Main Warehouse

ST289A

104407

130

110

140.0000 4.0000

Warehouse Location Loc Qty

Loc Code

Main Warehouse

ST289A

104407

140

140

March 30, 2010 8:16:53 AM

---- 2010 0.10.33 AN

Work Order ID: 57208

Parent Item: D412-702-043B

5-Man Fwd Facing Shoulder Harness, 3 point

Comments: IPF

Parent Item Name:

Screw.

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

171524694-S60

Purchased

No

110

Each

137

137.0000 2.0000

Start Date: 31/03/2010

Start Qty: 2.00

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST289A

104407 137

<u>m1044</u>07

Page 9

Required Date: 05/04/2010

Required Otv: 2.00

REFERENCE ONL

DART AEROSPACE LTD.



IIN-D412-702

Page 40 of 42

QTY -041B	QTY \ -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
Х					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
	х				D412-702-043B	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		х			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			Х		D412-702-047B	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				х	D412-702-049B	Dart 1-Man 3-Point Forward Shoulder Harness Kit
1	[1]		1	1	D412-702-059	GROMMET KIT
2	1		1		D412-702-101B	HARNESS ASSEMBLY
1*	1*		1*		D3573-7	ADAPTER
1*	1*		1*		D3579-046	SHOULDER HARNESS
1*	1*		1* .		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
	1	7	1		D412-702-103B	*HARNESS ASSEMBLY
2 1*	1*		1*		D3573-8	ADAPTER
1*	1*		1*	ļ	D3579-045	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
<u>4</u> 	4*		4*	<u> </u>	AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
4	4	,				
1	1			1	D412-702-105B	HARNESS ASSEMBLY
1*	1*			1*	D3573-1	ADAPTER
1*	1*			1*	D3579-046	SHOULDER HARNESS
1*	1*			1*	K6.2	CLIP
4*	.4*			4*	MS24693S273	SCREW
4* .	4*			4*	AN960JD10LL	WASHER
. 4*	4*	·		4*	MS21042L3	NUT
1	1		 	-	D412-702-107B /	HARNESS ASSEMBLY
1*	1*		 	 	D3573-3	ADAPTER
1*	1*		 		D3579-046	SHOULDER HARNESS
1*	1*		 	 	K6.2	CLIP
4*	4.*		 	 	MS24693S272	SCREW
4*	4*		 	-	AN960JD10LL	WASHER
4*	4*		 	 	MS21042L3	NUT
	-		-	<u> </u>	D412-702-109B ~	
1	1 1	1	<u> </u>	ļ		HARNESS ASSEMBLY
1*	1*	ļ	<u> </u>	 	D3573-3	ADAPTER SHOULDER HARNESS
1*	1*				D3579-045	
1*	1*				K6.2	CLIP
4*	4*		-		MS24693S272	SCREW
4*	4*		ļ	<u> </u>	AN960JD10LL	WASHER
4*	4*		J	<u> </u>	MS21042L3	NUT

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: E

Date: 07.06.27

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	В	у	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
				The state of the s									
Part No	•	PAR #:	Fault Cat	egory:	_ NCR: `	Yes N	lo DQA :	Date: _					
			Dispositi	on:	sed:	ed: Date:							
NCR:		V	VORK ORI	DER NON-CONFORM	ANCE (1	VCR)							
DATE	STEP	Description of NC			ction B		Verification	Approval	Approval				
		Section A	Chief Eng	Action Description Chief Eng		Date	Section C	Chief Eng	QC Inspector				
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DART AEROSPACE LTD.



IIN-D412-702 Page 41 of 42

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
2		2			D412-702-111B	HARNESS ASSEMBLY
1*	1	1*			D3570-1	BRACKET
1*		1*			D3579-047	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
2		2			D412-702-113B	HARNESS ASSEMBLY
1*		1*			D3570-2	BRACKET
1*		1*		_	D3579-048	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1			1		D412-702-115B	HARNESS ASSEMBLY
1*	 		1*	· · · · · · · · · · · · · · · · · · ·	D3573-5	ADAPTER
1*			1*		D3579-046	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*	ļ		4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*	-		4*		MS21042L3	NUT
1	ļ		1		D412-702-117B	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-045	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3 ,	NUT
2	1 2	· ·			D3542-1	BRACKET
7			4	1	D35742-1	GUIDE
2	3.,	<u> </u>	4	•	D3571-3	GUIDE
2		2			D3572-041	GUIDE ASSEMBLY
12	/.6		6	2	D3572-041	DOUBLER
2	A SHAMME (SOL		- 0		D3610-041	BRACKET
2	1 -2	-			D3010-041	CAP
4	/ 4	Supramers to the second second second	9.5	Kaki	D3618-1 AN4410A*	-0
2	4	2			AN4-16A	BOLT :
	 	4			AN4-16A AN4-25A	BOLT
4 -	7 2	4			ΔN4-25A	
2	-	100	第1年 1日發射	LEGAL SCHOOL	,MS24693S274."	BOLT SCREW
3	3			1	MS24694S56	
10	2	7		<u> </u>	MS24694S58	SCREW SCREW
10	7	7	8	1	MS24694S60*	SCREW
26	6 7	20				
4	* A		7		AN960JD416 AN960JD416L/	WASHER WASHER
12	6	6			MS21042L4	
24	12	6	10		CR3212-4-4 *	NUT
	12:14		12	_ 4	UK3212-4-4 *	RIVET

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

W/O:			GES . • . •							
DATE	STEP	PRO	PROCEDURE CHANGE By Date						Approval QC Inspector	
Part No		PAR #:								
	R	esolution:	Disposition	on:	_ QA: N/C Cie	osed:		Date: _		
NCR:		•	WORK ORD	ER NON-CONFORMA	NCE (NCR)				
DATE	STEP	Description of NC	Initial	Corrective Action Section		Verific	ation	Approval	Approval	
	0.2	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	Section C	Chief Eng	QC Inspector	
									-	
							_			
	1	I .	1 3		ı	1		l		

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. D & E

REF. CANADIAN STC: SH04-7 REF. FAA STC: SR01997NY EASA STC: EASA.IM.R.S.00710

DSI9408-011/-013/-015/-017 Hook and Loop Strip Kits are available to upgrade existing D412-702-041A/-043A/-045A/-049A/-051B/-052A/-052B 3-Point Shoulder Harness Kits at CHG 001 and D412-702-041B/-043B/-045B/-049B 3-Point Shoulder Harness Kits at CHG 002. The DSI9408-011/-013/-015/-017 kits are included in D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B kits at CHG 002 and D412-702-041B/-043B/-045B/-049B kits at CHG 003.

The DSI9408 kits provide D3761-1-041 hook and loop strips that help prevent passengers from inadvertently pulling the shoulder beits out of the D3571-1/-3 guides. Installation of the D3761-1-041 hook and loops strips is optional.

The D3761-1-041 hook and loop strip is installed by wrapping the strip tightly around the front face of the D3571-1/-3 guide so that the "loop" side of the strip is exposed to the shoulder belt as shown in the figure below. The kits are as follows:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
Х	4			DSI9408-011	9-Man Hook and Loop Strip Kit Upgrades D412-702-041A kits at CHG 001 Upgrades D412-702-041B kits at CHG 002
•	√ x			DSI9408-013 ⁷	5-Man Hook and Loop Strip Kit Upgrades D412-702-043A Kits at CHG 001 Upgrades D412-702-043B Kits at CHG 002
		х		DSI9408-015	4-Man Hook and Loop Strip Kit Upgrades D412-702-047A Kits at CHG 001 Upgrades D412-702-047B Kits at CHG 002
- 17 - 17 - 1			x	DSI9408-017	1-Man Hook and Loop Strip Kit Upgrades D412-702-049A Kits at CHG 001 Upgrades D412-702-049B Kits at CHG 002 Upgrades D412-702-051A Kits at CHG 001 Upgrades D412-702-051B Kits at CHG 001 Upgrades D412-702-052A Kits at CHG 001 Upgrades D412-702-052B Kits at CHG 001 Upgrades D412-702-052B Kits at CHG 001
				(D0001 4 044	
9	_5	4	j 1	D3761-1-041	Hook and Loop Strip

PORTION OF D3571-1/-3 GUIDE THAT SHOULDER BELT PASSES THROUGH
(REF)

D3761-1-041 HOOK & LOOP STRIP
(ENSURE THAT 'LOOP' SIDE IS EXPOSED TO SHOULDER BELT)

D3571-1/-3 GUIDE

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

D. SHEPHERD (DE # 02)

DATE: 08.03.05

CERT. NO.: SH04-7

ISSUE NO.: 3

Α	NEW IS	SUE	LE	LE 08.03.05				
REV.			BY	DATE				
DESIGN		LE	DART AEROSPACE LTD					
DRAWN		LE	HAWKESBURY, ONTARIO, CANADA					
CHECKED			DRAWING NO. RE DSI 9408 SHEET					
MFG. APPR. N/A								
APPRO'	VED		TITLE					
DE APPR.		- Miles	HOOK AND LOOP STRIP					
DATE	08.0	3.05	COPYRIGHT @ 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND COMPRENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIE J ON COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD					

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE By Date C						Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No					NCR: Yes No DQA: Date:						
	Re	solution:						Date: _			
NCR:			WORK ORI	DER NON-CONFORM	ANCE (NCF	R)					
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sec Action Description Chief Eng	Sign & Date	Verific Section		Approval Chief Eng	Approvai QC Inspector		
									-		
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